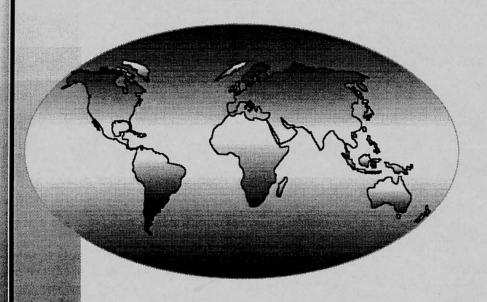
## The Vision of Six Sigma: A Roadmap for Breakthrough

Second Edition
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